



PRODUCT DATA SHEET

Date: 05/14/2024

Spinnaker
 550 Summit Avenue
 Troy, Oh 45373
 800 543-9452

AC Dull Gold Laminated Foil ** BP-164 ** 40# liner

Item#: 0041739

----- TRIMLESS PROGRAMS -----

Recommended Print Type(s) to Test	Dist. Ctr	Length	Min. Width	Core
Domino (UV Inkjet)	Troy, Ohio	2.5 K	3"	3"
Flexo	Troy, Ohio	5 K	3"	3"

Facestock: **AC Dull Gold Laminated Foil**

A 0.25 mil foil laminated to a 55# coated base paper. This foil has an acrylic top coat specifically designed for use with water- and solvent-based inks.

Typical Value

Basis Weight:	73 #/3300 ft ²
Caliper:	3.5 mils
Tensile MD/CD:	35 / 21
Tear MD/CD:	64 / 68 grams

Adhesive: **BP-164**

A general purpose hot melt adhesive with excellent quick-stick properties. This adhesive exhibits excellent adhesion to a broad range of packaging surfaces and has improved die cutting and stripping attributes compared to other hot melt rubber based adhesives.

Typical Value

Coat Weight:	14 #/3300 ft ²
Coat Weight:	20.72 grams/m ²
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	63
Loop Tack, oz.:	97
Service Temperature:	-50 to 150 °F
Minimum Application Temperature:	40 °F
Shear (1000g):	456 minutes

Release Liner: **40# liner**

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

	Typical Value
Basis Weight:	41 #/3000 ft ²
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

Total Product Caliper: 6.6 mils

Product Basis Weight Per MMSI: 278.11 #

Shelf Life: 12 month(s) when stored at 72° F, 50% RH

For application recommendations call 877-210-5104

For samples or other questions please call your Sales Representative.

Important Notice

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(*).

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Last Revision: 05/22/2023